

Date: Wednesday, 3/22/2006 8:47:25 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PLATE
Job Number	: 26313		
Estimate Number	: 11420		
P.O. Number	: N/A	Part Number	: D34615
This Issue	: 3/22/2006 S.O. No. : N/A	Drawing Number	: D3461 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: MA Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 25213	Material	: N/A
Written By	: <u>See Comment Below</u>	Due Date	: 3/29/2006
Checked & Approved By	: <u>[Signature]</u>	Qty:	<u>12</u> Um: Each
Comment	: est. REV. A 05.12.13 NEW ISSUE EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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Comment: Qty.: 0.3854 f(s)/Unit Total: 3.8535 f(s)

ALUMINUM 6061-T6 Bar .188" x 4.0"

Batch: M19524J.L 06-03-23

2.0	SHEAR	SHEAR
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Comment: SHEAR

cut blanks 4.410" long +0.03" -0.01"

J.L 06-03-23 ⁶

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1

1-Machine as per folio FA609 rev: AA & dwg D3461 rev. AJ.L 06-03-24 12

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.L 06-03-24 12

5.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

J.L 06/03/24 12

6.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr parts per dwg D3461

[Signature] 06/03/24 12

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 15 Date: 06/03/07
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/22/2006 8:47:26 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

Job Number: 26313

Part Number: D34615

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

u 06-03-24

12

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WAD5

f-g. 06-03-24

12

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

06/03/27

12

Job Completion



u 06-03-27

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector



Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

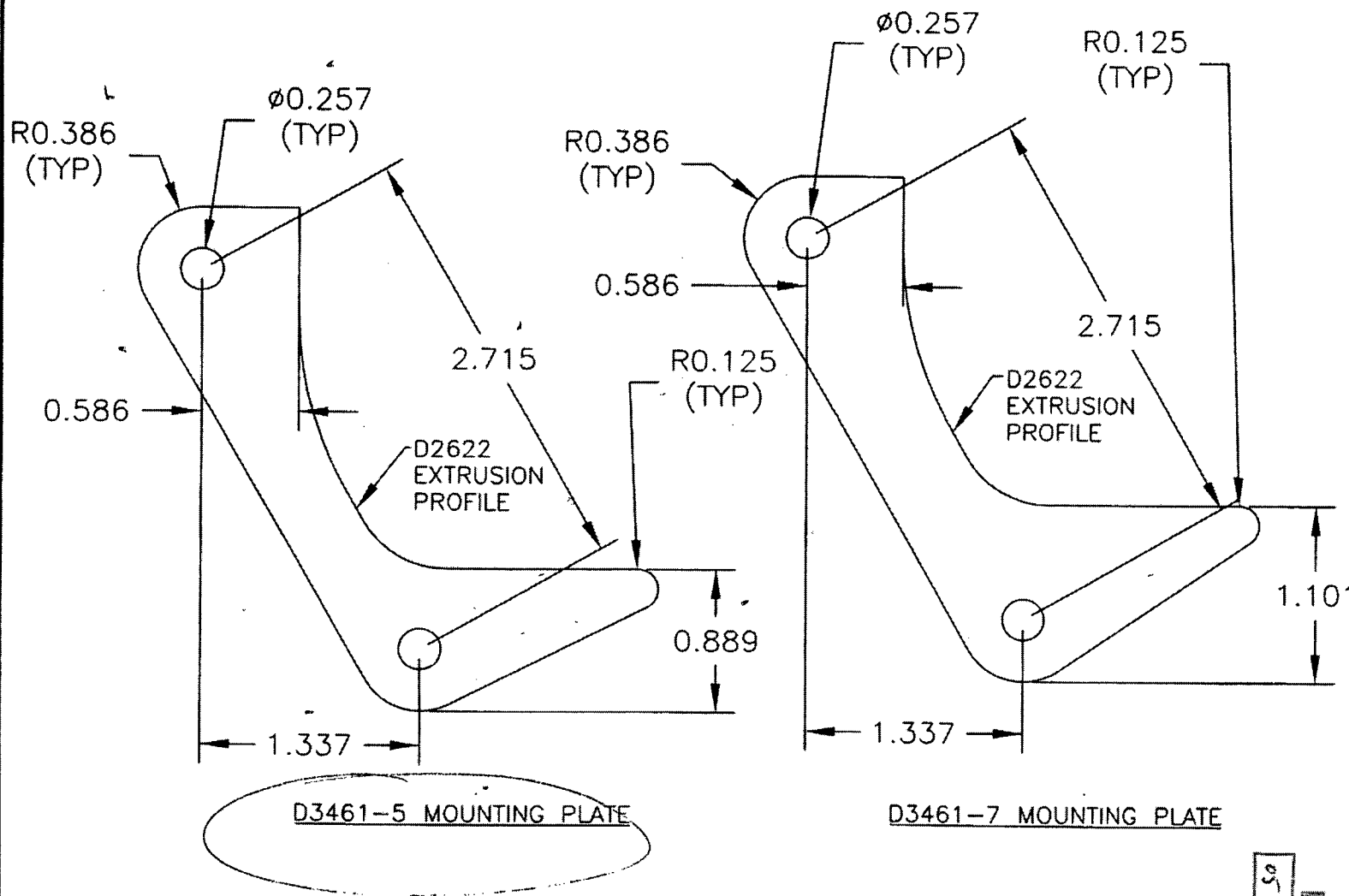
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN	PH	DRAWN BY	PH	DART AEROSPACE USA, INC.
CHECKED		APPROVED		PORT HADLOCK, WA
DATE	05.09.19	TITLE	D3461	REV. A
			STEP MOUNTING PLATE	SHEET 2 OF 2
				SCALE 1:1

RELEASED
05/11/14



D3461-5/-7 MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI-018 UNLESS OTHERWISE NOTED

DART AEROSPACE LTD

Work Order: 26313

Description: plate

Part Number:	D 3461-5
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Inspection Dwg: D 3461 Rev: A

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

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First Article



Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø.257	+ .006	.259	✓			
1.386	- .001	.386	✓			
.586	± .010	.586	✓			
1.337	"					
.889	"	.891	✓			
2.715	"	2.715	✓			

Measured by: J.L.
Date: 06.03.24

Audited by:	
Date:	06/03/24

Prototype Approval.

Date:

Rev	Date	Change
1		New Issue

Revised by KJ/RF Approved